



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5675-1
Job Sheet 191812



Part No: D5675-1

Job Qty: 10 pcs

Part Name: Caster Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 4/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: TBD DWG D5675 REV.A IPP REV:A 18.08.15 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	10 pcs	4/12/19	4/12/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	10 pcs	4/12/19	4/12/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S165703



Part: D5675-1

Job No: 191812

Serial No/Batch: S165703

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/25/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	10 pcs	4/12/19	0.00 0.00	QC 6 - 42		
				QC 6 - 9		DAS
				QC 6 - 68		MAR 25 2019 68
				QC 6 - 61		9-89
130 Packaging 3-1 - Stock - B4B	10 pcs	4/12/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		DAS
				Packaging 3 - 6 - B4B		28
				Packaging 3 - 7 - B4B		9-89
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - SA	10 pcs	4/12/19	0.00 0.00	QC 21 - SA - 21		DAS
				QC 21 - SA - 70		21
				QC 21 - SA - 53		9-89

Part Op 100 - ISSUE P/O: _____ SUPPLIER: CASTERLAND SUPPLIER P/N: DR12PO30GB8204YY C OF C IS
 Descriptions: REQUIRED
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

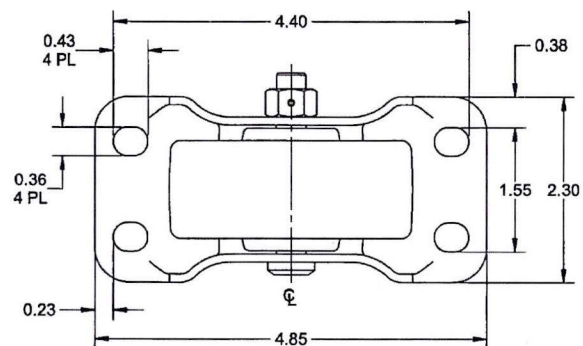
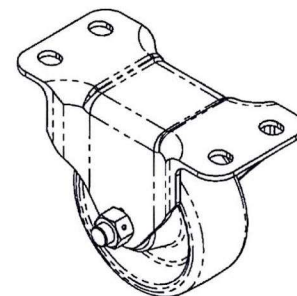
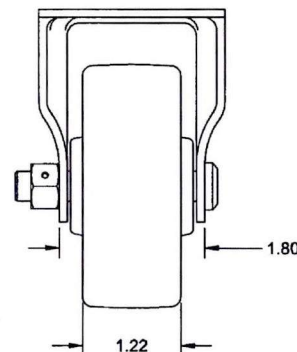
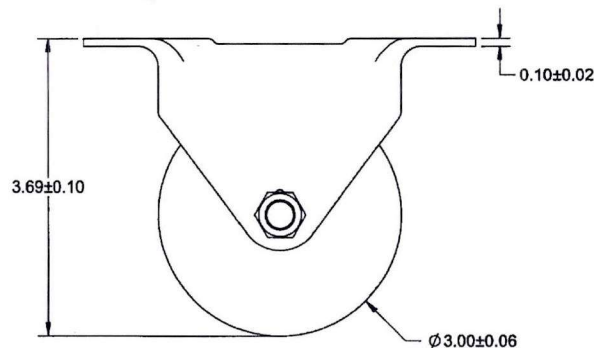
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
DR12PO30GB8204YY	Caster Wheel	10 Ea (1 ea)	100-Purchasing	S165700
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	DR12PO30GB8204YY	10	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/8/19 1:59 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING

TL- DRILL FOR
COTTER PIN

- 1-Purchase.



D5675-1 WHEEL

NOTES:

- 1) PURCHASE: CASTERLAND P/N: DR12PO30GB8204YY
3 x 1-1/4 RIGID CASTER, POLYOLEFIN, 2-1/4 x 5-1/8 PLATE,
1-3/16 x 4 BOLT HOLE SPACE, PLAIN BORE, 300 LB CAPACITY
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.83 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191812 hws
1403-08

RELEASED
2018 SEP 06

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5675	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DSW	WHEEL	NTS
DATE	18.08.08	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042864



Supplier: ROY001-VC
Royal Bank Visa (ALL CAD ONLY)
x
Toronto
ON
Canada

PO No: PO042864

PO Date: 3/12/19

Due Date: 3/21/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments: CASTERLAND

E-MAILED
MAR 12 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		DR12PO30GB8204YY	DR12PO30GB8204YY	Caster Wheel : AS PER DWG D5675 REV. A	Firmed	-	3/21/19	10 Ea	0 Ea	10 Ea	\$5.29/Ea	\$52.90
Grand Total:												\$52.90

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/12/19 12:10 PM dart.lavoie.chantal



Cash Sale

Casterland Calgary
3020, 2600 Portland St SE
Calgary AB T2G 4M6
Tel. (403)243-3553
Fax (403)287-3503
Tax ID # 100840404

Date	3/18/2019
Sale #	CSG47867
Payment Method	VISA
Cheque #	PO042864
Start Date	
End Date	
Ship Via	Prepay and Charge
Sales Rep.	Shane
Rep Email	shane_g@casterland.com
Primary Contact	

Bill To

Chantal Lavoie
DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

Item	Quantity	Units	Description	Rate	Amount
DR12PO30GB8204YY ✓	✓ 10	Ea	3 X 1-1/4 RIGID CASTER, ✓ POLYOLEFIN, 2-1/4 X 5-1/8 PLATE, 1-3/16 X 4 BOLT HOLE, PLAIN BORE, 300LB CAP	5.69	56.90
Freight Out (S&H)	1		Shipping and Handling PUROLATOR	27.00	27.00
			Tax Code Summary	Tax Rate	Total Tax
			HST-13% ON	13.0%	\$10.91
			GST-5	5.0%	\$0.00
				Subtotal	83.90
				Shipping Cost (Prepay and Charge)	0.00
				Tax	10.91
				Total	\$94.81

RE: PO042864 Casterland

CL

Chantal Lavoie

Fri 3/22/2019 2:46 PM

Natasha Belanger 



NOT REQUIRED

From: Natasha Belanger <nbelanger@dartaero.com>

Sent: Friday, March 22, 2019 1:33 PM

To: Chantal Lavoie <clavoie@dartaero.com>

Subject: PO042864 Casterland

Good Morning,

The PO says it requires a CFC which was not supplied, please send a request for 1.

Thank you,

Natasha

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com